

# POLIFOR® E12 TR/20 UV

Polypropylene copolymer, elastomer modified, 20% mineral filled, scratch resistant, UV stabilised

## Rheological properties

Melt mass-flow rate	16 g/10min	ISO 1133
Melt mass-flow rate, Temperature	230 °C	
Melt mass-flow rate, Load	2.16 kg	

## Typical mechanical properties

Tensile Modulus	1650 MPa	ISO 527-1/-2
Yield stress, 50mm/min	20 MPa	ISO 527-1/-2
Yield strain, 50mm/min	6 %	ISO 527-1/-2
Nominal strain at break	>50 %	ISO 527-1/-2
Flexural Modulus	1800 MPa	ISO 178
Flexural Strength	25 MPa	ISO 178
Charpy impact strength, 23°C	>80 kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23°C	17 kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, 23°C	18 kJ/m <sup>2</sup>	ISO 180/1A

## Other properties

Density	1040 kg/m <sup>3</sup>	ISO 1183
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## Injection

Drying Temperature	80 - 100 °C
Drying Time, Dehumidified Dryer	2 - 3 h
Max. mould temperature	30 - 60 °C

## Characteristics

Additives	Mineral Filler
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## Processing Texts

Longer pre-drying times/storage	This product should be stored in a covered facility and kept away from moisture and heat.
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